

Date: Thursday, 1/5/2006 9:14:54 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TAG
Job Number : 25400	
Estimate Number : 11157	
P.O. Number : N/A	Part Number : D32421
This Issue : 1/5/2006 S.O. No. : N/A	Drawing Number : D3242 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 25105	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 1/14/2006 Qty: 100 Um: Each
Checked & Approved By : <u>SEE COMMENT BELOW</u>	
Comment : Est. A04.02.20 New issue KJ/DS	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: 00000 344 *26/01/05*

D3242-1 Tag as per Dwg D3242

Material: Hyland Industries M0100482 urethane coated nylon (orange color); use 0.25" high black lettering

Possible Supplier: Tulmar Safety Systems Inc.

Material release note is required

2.0

D32421

Tag



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
 Tag

3.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

*C206/01/11**(100)*

4.0

QC6

DIMENSIONAL CHECK

**Comment:** DIMENSIONAL CHECK*16.01.12*

100

5.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 400*6/1/12**(100)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/01/19

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 1/5/2006 9:14:54 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TAG

Job Number: 25400

Part Number: D32421

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Sub 06/01/18 100 P 06/01/19

Job Completion



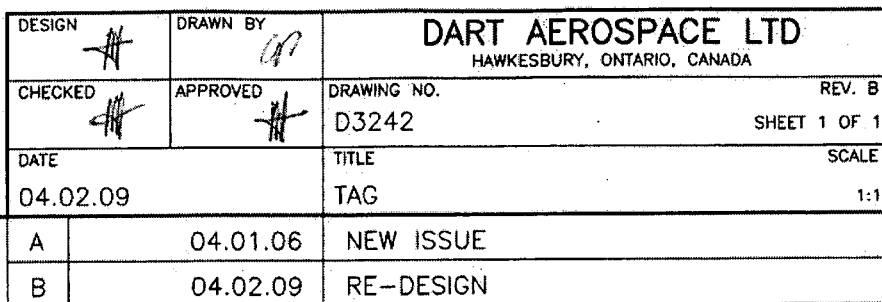
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

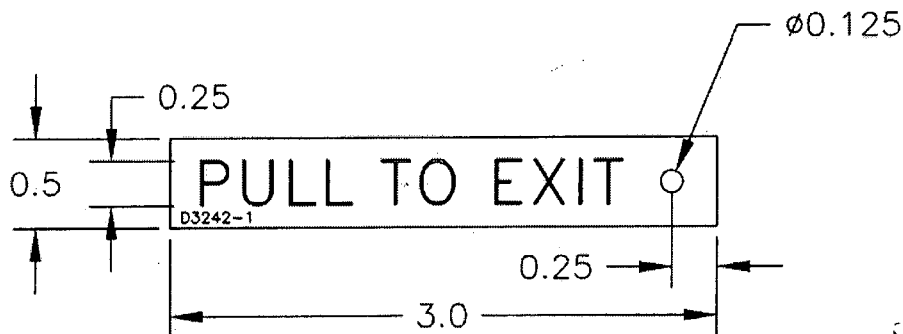
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED
04.02.11



SHOT COPY
 RETURN TO
 ENGINEERING
 CONTROLLED COPY
 ATTACHMENT
 NO. 100

25400

D3242-1 TAG

- 1) MATERIAL: HIGHLAND INDUSTRIES M0100482 URETHANE COATED
NYLON (ORANGE COLOR); USE 0.25" HIGH BLACK LETTERING
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: Info@tulmar.com

Packing Slip No.

20793

Ship Date

11-Jan-06

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.

16517

Order Date

6-Jan-06

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

00000344

Ship Via

Company Truck

PPD/COL

Release Note No.

R92-20793

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

5385

100

EA

100

Label Dart, Black letters/Size 3"x 1/2", P/N D3242-1.

Drawing No: D3242

Tag B25400

Rev B

Lot No: BATCH0000000007 Qty: 100

J. Delmeau

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-20793

Ship Date

11-Jan-06

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
16517	6-Jan-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
00000344	Company Truck	20793	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

5385 100 EA 100

Label Dart, Black Letters/Size 3"x 1/2", P/N D3242-1.

Drawing No: D3242

Tag B25400

Rev B

Lot No: BATCH0000000007 Qty: 100

20.01.10

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Palilente

Authorized Inspector

01/11/2006

Date